



## SALES SPECIFICATION

**Code: DIE**

**Description: Diethanol Amine**

<b>Test Description</b>	<b>Specification Limits</b>		<b>Unit of Measure</b>	<b>Test Method</b>
	<b>Min.</b>	<b>Max.</b>		
Diethanol amine	98.5		%(w/w)	ASTM D-2073/ 2074
Monoethanol Amine		0.6	%(w/w)	MA-503
Triethanol amine		0.8	%(w/w)	MA-503
Water Content		0.15	%(w/w)	ASTM D-1364
Colour, pt-Co		15		ASTM D-1209
Sp.Gr. at 20/20°C	1.09	1.094		

Comments: Physical properties are not monitored constantly.

**Issue of Revision Date: 01-08-2009**

**Spec Version Number: 1**