



## SALES SPECIFICATION

**Code: DPGTE**

**Description: Dipropylene Glycol**

Test Description	Specification Limits		Unit of Measure	Test Method
	Min.	Max.		
Dipropylene Glycol, on a dry basis	99.5		%(w/w)	
Acidity as acetic acid		0.01	%(w/w)	
Propylene Glycol		0.2	%(w/w)	
Chlorides		1	ppm	
Colour, Pt-Co		10		
Iron		0.5	ppm	
Water		0.1	%(w/w)	
Distillation @ 760 mm Hg				
Initial Boiling Point	228		°C	
Drying Point		236	°C	
Refractive Index @25 °C	1.4387	1.4393		
Residue on Ignition	0	0.005	%(w/w)	
Specific Gravity@20/20 °C	1.02	1.025		

Comments: Physical properties are not monitored constantly.

**Issue of Revision Date: 01-08-2009**

**Spec Version Number: 1**



## SALES SPECIFICATION

**Code: DPGTE**

**Description: Dipropylene Glycol Fragrance Grade**

Test Description	Specification Limits		Unit of Measure	Test Method
	Min.	Max.		
Dipropylene Glycol, on a dry basis	99.5		%(w/w)	
Acidity as acetic acid		0.01	%(w/w)	
Propylene Glycol		0.2	%(w/w)	
Chlorides		1	ppm	
Colour, Pt-Co		10		
Iron		0.5	ppm	
Water		0.1	%(w/w)	
Distillation @ 760 mm Hg				
Initial Boiling Point	228		°C	
Drying Point		236	°C	
Refractive Index @25 °C	1.4387	1.4393		
Residue on Ignition	0	0.005	%(w/w)	
Specific Gravity@20/20 °C	1.02	1.025		

Comments: Physical properties are not monitored constantly.

**Issue of Revision Date: 21-03-2006**

**Spec Version Number: 1**

