



## SALES SPECIFICATION

**Code: IPAC**

**Description: Isopropyl Acetate**

Test Description	Specification Limits		Unit of Measure	Test Method
	Min.	Max.		
Isopropyl Acetate	99.6		%(w/w)	Gas Chromatography
Isobutyl Alcohol		0.2	%(w/w)	Gas Chromatography
Water		0.05	%(w/w)	
Acidity (as Acetic acid)		0.005	%(w/w)	
Colour (PCS)		5		
Specific Gravity 20/20°C	0.872	0.875		
Non Volatile Matter		0.005	g/100ml	
Appearance	Clear Clean Liquid			
Refractive Index at 20°C	1.376	1.379		
Distillation range at 760 mm Hg				
Boiling Point	85		°C	
Dry Point		91	°C	

Comments: Physical properties are not monitored constantly.

**Issue of Revision Date: 01-08-2009**

**Spec Version Number: 1**